

Unnamed Project

Replications: 95

Time Units: Days

Key Performance Indicators

System	Average
Number Out	104

Values Across All Replications

Unnamed Project

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Entity

Time						
VA Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	4.6708	0,20	3.1360	8.5304	0.00025921	117.07
NVA Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	0.00	0,00	0.00	0.00	0.00	0.00
Wait Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	17.7878	1,93	3.1521	40.7112	0.00	130.96
Transfer Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	0.00	0,00	0.00	0.00	0.00	0.00
Other Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	0.00	0,00	0.00	0.00	0.00	0.00
Total Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	22.4586	2,06	6.2881	47.0728	0.00105705	132.47
Other						
Number In	Average	Half Width	Minimum Average	Maximum Average		
Pedidos	149.62	2,36	125.00	186.00		
Number Out	Average	Half Width	Minimum Average	Maximum Average		
Pedidos	103.95	4,87	48.0000	164.00		
WIP	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Pedidos	26.1302	2,09	7.9175	52.6100	0.00	110.00

Values Across All Replications

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Queue

Time

Waiting Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Empaque.Queue	2.3100	0,26	0.4150	7.6286	0.00	16.5495
Ensamble.Queue	4.3863	0,51	0.5962	12.6075	0.00	20.7835
Impresión.Queue	5.4925	0,84	0.5182	20.6322	0.00	49.9031
Inyección CP1.Queue	2.9332	0,76	0.02639782	18.2127	0.00	40.8128
Inyección CP2.Queue	3.3746	0,81	0.05071228	16.7796	0.00	41.1051
Inyección CP3.Queue	3.5907	0,84	0.05142394	21.4502	0.00	41.4473
Inyección CP4.Queue	3.0028	0,87	0.02600944	19.8086	0.00	47.1837
Inyección Emb1.Queue	3.1561	0,86	0.03866612	22.1379	0.00	37.0267
Inyección Emb2.Queue	3.8469	0,89	0.05112678	20.5758	0.00	42.6205
Inyección Emb3.Queue	3.9685	0,92	0.1095	23.6941	0.00	38.6234
Inyección Emb4.Queue	3.5128	0,99	0.0997	24.6974	0.00	47.6949
Inyección PS.Queue	2.2328	0,74	0.04347399	22.5139	0.00	37.7554
Inyección PS2.Queue	2.7004	0,70	0.06462878	18.2289	0.00	35.3931
Inyección PS3.Queue	2.5701	0,65	0.07328827	17.4750	0.00	35.3270
Inyección PS4.Queue	2.5983	0,94	0.00894840	27.3550	0.00	41.8600
Inyección TP1.Queue	2.7800	0,81	0.02494421	23.5826	0.00	37.8126
Inyección TP2.Queue	3.2169	0,79	0.1229	20.2571	0.00	40.3552
Inyección TP3.Queue	3.2987	0,78	0.0910	20.2681	0.00	38.6134
Inyección TP4.Queue	2.9674	0,96	0.04145122	27.9096	0.00	41.8200

Other

Values Across All Replications

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Queue

Other

Number Waiting	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Empaque.Queue	1.6238	0,19	0.2213	5.8961	0.00	32.0000
Ensamble.Queue	3.4521	0,43	0.3816	10.8528	0.00	40.0000
Impresión.Queue	5.0866	0,80	0.3075	19.4492	0.00	72.0000
Inyección CP1.Queue	0.7698	0,21	0.00920402	5.6455	0.00	14.0000
Inyección CP2.Queue	0.8815	0,22	0.00743780	5.3346	0.00	15.0000
Inyección CP3.Queue	1.0039	0,24	0.01234174	5.1917	0.00	14.0000
Inyección CP4.Queue	0.7700	0,22	0.00537528	6.1851	0.00	14.0000
Inyección Emb1.Queue	0.7907	0,20	0.00876432	5.4157	0.00	14.0000
Inyección Emb2.Queue	0.9471	0,22	0.00749859	3.9446	0.00	15.0000
Inyección Emb3.Queue	1.0127	0,22	0.02627807	4.4460	0.00	14.0000
Inyección Emb4.Queue	0.8154	0,21	0.02237294	5.7429	0.00	12.0000
Inyección PS.Queue	0.4482	0,12	0.00985410	4.0488	0.00	10.0000
Inyección PS2.Queue	0.5606	0,13	0.00913857	2.4590	0.00	10.0000
Inyección PS3.Queue	0.5556	0,12	0.01758918	2.5601	0.00	10.0000
Inyección PS4.Queue	0.5055	0,14	0.00095450	3.4880	0.00	11.0000
Inyección TP1.Queue	0.5914	0,15	0.00565402	4.3891	0.00	11.0000
Inyección TP2.Queue	0.7361	0,17	0.01803069	3.1159	0.00	11.0000
Inyección TP3.Queue	0.7838	0,17	0.02184031	3.2028	0.00	11.0000
Inyección TP4.Queue	0.6486	0,17	0.01657705	4.8436	0.00	12.0000

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Resource

Usage

Instantaneous Utilization						
	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
empacadora	0.4513	0,02	0.2718	0.6237	0.00	1.0000
Ensambladora	0.5948	0,02	0.3668	0.7855	0.00	1.0000
impresora	0.6620	0,02	0.4075	0.8367	0.00	1.0000
inyectora1	0.5964	0,04	0.2390	0.9928	0.00	1.0000
inyectora2	0.6037	0,04	0.1976	0.9491	0.00	1.0000
inyectora3	0.6379	0,04	0.3274	0.9851	0.00	1.0000
inyectora4	0.6007	0,04	0.2287	0.9883	0.00	1.0000
Number Busy						
	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
empacadora	0.4513	0,02	0.2718	0.6237	0.00	1.0000
Ensambladora	0.5948	0,02	0.3668	0.7855	0.00	1.0000
impresora	0.6620	0,02	0.4075	0.8367	0.00	1.0000
inyectora1	0.5964	0,04	0.2390	0.9928	0.00	1.0000
inyectora2	0.6037	0,04	0.1976	0.9491	0.00	1.0000
inyectora3	0.6379	0,04	0.3274	0.9851	0.00	1.0000
inyectora4	0.6007	0,04	0.2287	0.9883	0.00	1.0000
Number Scheduled						
	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
empacadora	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
Ensambladora	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
impresora	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora1	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora2	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora3	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora4	1.0000	0,00	1.0000	1.0000	1.0000	1.0000

Values Across All Replications

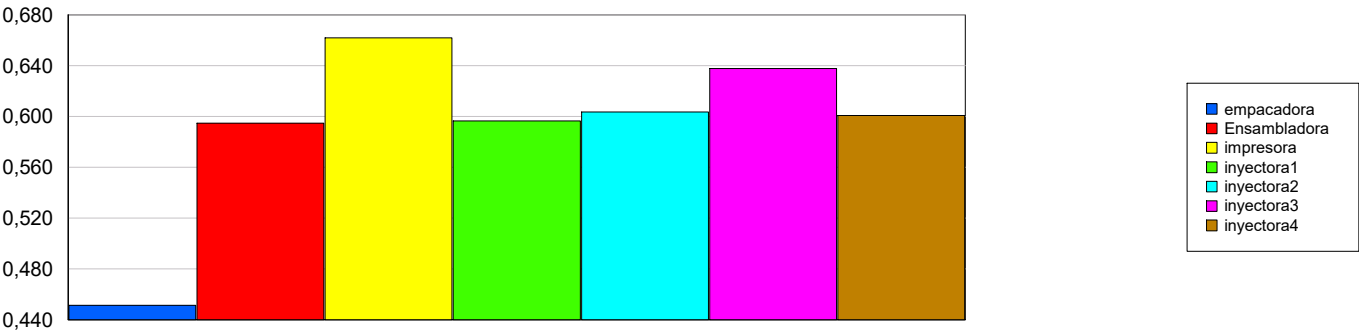
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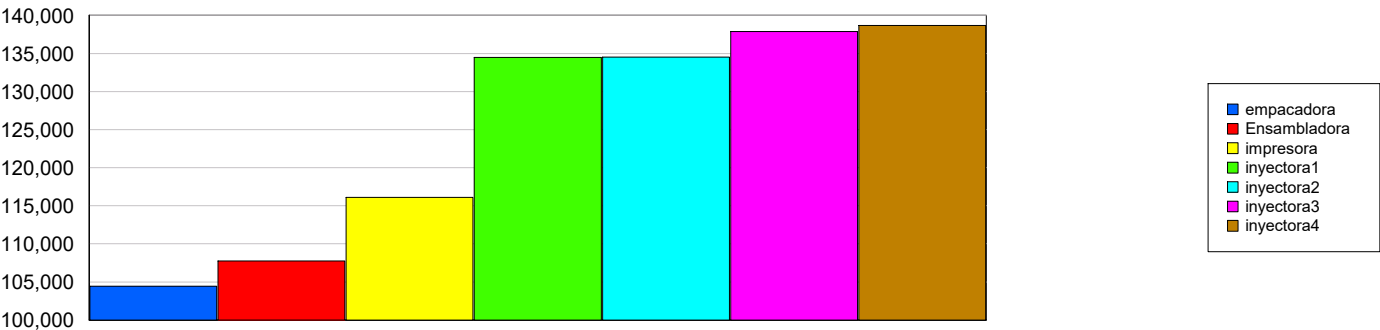
Resource

Usage

Scheduled Utilization	Average	Half Width	Minimum Average	Maximum Average
empacadora	0.4513	0,02	0.2718	0.6237
Ensambladora	0.5948	0,02	0.3668	0.7855
impresora	0.6620	0,02	0.4075	0.8367
inyectora1	0.5964	0,04	0.2390	0.9928
inyectora2	0.6037	0,04	0.1976	0.9491
inyectora3	0.6379	0,04	0.3274	0.9851
inyectora4	0.6007	0,04	0.2287	0.9883



Total Number Seized	Average	Half Width	Minimum Average	Maximum Average
empacadora	104.42	4,86	49.0000	164.00
Ensambladora	107.74	4,59	58.0000	165.00
impresora	116.09	4,16	64.0000	165.00
inyectora1	134.47	5,22	71.0000	232.00
inyectora2	134.51	5,96	72.0000	200.00
inyectora3	137.87	5,18	71.0000	198.00
inyectora4	138.68	6,16	61.0000	210.00



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User Specified

Counter

Count	Average	Half Width	Minimum Average	Maximum Average
ciclo	65.2632	1,64	46.0000	93.0000
Retrasos	84.4947	4,68	30.0000	139.00

